III. Substation Bus Configurations & Substation Design Recommendations

1.0 Introduction

Pre-existing conditions, electrical arrangements or the criticality of the existing facility may limit this flexibility, but the interconnection arrangement must provide a high degree of reliability, operability and maintainability for the Transmission System. For these reasons, ring-bus or breaker-and-a-half switchyard schemes are preferred for transmission switchyards. Three terminal lines are generally not considered acceptable. For generation interconnections, a line tap is not considered acceptable. There may also be instances when it is not considered prudent or practical to further extend an existing ring bus. Reasons for changing from a ring bus to a breaker-and-a-half arrangement might include the criticality or size of the load or generation to be interconnected, or the number of bus positions in existence or planned for the future. The larger the ring bus the greater the probability becomes during normal operations, multi-system events and maintenance that the substation could become fragmented into multiple pieces thereby losing its level of reliability.

The level of reliability for interconnected generation should be consistent with the generation’s anticipated availability and frequency of operation. Multiple generators bussed onto a single line, for example may minimize transmission interconnection cost, but it could be at the risk of severe economic lost-opportunity consequences for a single contingency failure.

In addition to arrangement, design criteria have been established to assure acceptable reliability of the bulk electric system facilities. These set forth the service conditions, and establish insulation levels and short circuit levels for substations. Many of these parameters were taken from Keystone, Conemaugh, Susquehanna Eastern, Lower Delaware Valley (LDV), and/or EHV projects. Specific component requirements are listed in their own sections (in addition to NESC the proposed IEC 61936 could be a good reference). Environmental (atmospheric, geologic, etc.) and structural requirements apply to bulk electric system conductors, structures, and equipment. Electrical requirements are voltage specific.
# 2.0 Environmental

Environmental values are typical. Contact Interconnected Transmission Owner for area specific parameters.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient Temperature</td>
<td>-22 °F to +104 °F (-40 minimum required N and W of Blue Mountain, PA)</td>
</tr>
<tr>
<td>Extreme Wind Loading</td>
<td>per ASCE 7-10, Figure 6-1 depending on location [typically 90 to 110 mph]</td>
</tr>
<tr>
<td>Heavy Ice Loading outdoor substation equipment (no wind)</td>
<td>1 in radial ice</td>
</tr>
<tr>
<td>Coincident Wind &amp; Ice Loading</td>
<td>NESC B &amp; C (40 mph)</td>
</tr>
<tr>
<td>Seismic Substations</td>
<td>per ASCE 7-98 0.2 s and 1.0 s Spectral Response Acceleration (5% of Critical Damping), Site Class B, (Figure 9.4.1.1 (a) &amp; (b)) Equipment qualification per IEEE 693-97. [Typically 0.2 g some as high as 0.4 g]</td>
</tr>
<tr>
<td>Flood Plain</td>
<td>Structure ground line above 100 yr. flood where possible</td>
</tr>
<tr>
<td>AC Station Service</td>
<td>Two independent sources with automatic throwover (Emergency generators may be required where black start capability is required per TO’s restoration criteria)</td>
</tr>
<tr>
<td>DC supply</td>
<td>Separate batteries for primary and back up protection are desired. Minimum 8 hr capacity is required for all control batteries, and they should be fed with 2 independently supplied chargers</td>
</tr>
<tr>
<td>Ground grid resistance</td>
<td>1 ohm or less</td>
</tr>
</tbody>
</table>
# 3.0 Electrical

Electrical values are typical. Contact Interconnected Transmission Owner for area specific parameters. Additional data for 765 kV and 69 kV Ref. Chapter II.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>500 kV</th>
<th>345 kV</th>
<th>230 kV</th>
<th>138 kV</th>
<th>115 kV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Line Terminal and Equipment Continuous Current</td>
<td>3000 A</td>
<td>2000 A (or as required at the connecting point)</td>
<td>To match connecting point or 2000 A</td>
<td>To match connecting point or 2000 A</td>
<td>To match connecting point or 2000 A</td>
</tr>
<tr>
<td>3 second current (short circuit)</td>
<td>40 kA (X/R 25) DC time constant 60 ms</td>
<td>40 kA (X/R 25) DC time constant 60 ms</td>
<td>40 kA (X/R = 20) DC time constant 48 ms (higher duties required at some locations usually &lt;63 kA)</td>
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</tr>
<tr>
<td>Operating Voltage (Transformer must accommodate the voltage range expected at the point of application)</td>
<td>450 kV to 550 kV nominal (typical “normal” voltages range from 515 kV to 550 kV)</td>
<td>325 kV to 362 kV nominal (typical “normal” voltages range from 345 kV to 362 kV)</td>
<td>220 kV to 242 kV 230 kV nominal</td>
<td>132 kV to 145 kV 138 kV nominal</td>
<td>109 kV to 121 kV 115 kV nominal</td>
</tr>
<tr>
<td>RIV level</td>
<td>300 uV @ 1 MHz (350 kV)</td>
<td>300 uV at 1 MHz 300 uV at 1 MHz (230 kV)</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Lightning Impulse Withstand Voltage w/o line entrance arresters</td>
<td>1800 kV</td>
<td>1300 kV</td>
<td>900 kV BIL</td>
<td>650 kV BIL</td>
<td>550 kV BIL</td>
</tr>
<tr>
<td>Lightning Impulse Withstand Voltage with line entrance arresters</td>
<td>1550 kV</td>
<td>1050 kV</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Switching Impulse withstand level (2σ)</td>
<td>1050 kV</td>
<td>750 kV</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Typical Surge Arrester</td>
<td>318 kV MCOV Station Class (396 kV duty cycle)</td>
<td>209 kV MCOV Station Class (258 kV duty cycle)</td>
<td>144 kV MCOV Station Class (180 kV Duty Cycle)</td>
<td>98 kV MCOV Station Class (120 kV Duty Cycle)</td>
<td>84kV MCOV Station Class (180 kV Duty Cycle)</td>
</tr>
<tr>
<td>Parameter</td>
<td>500 kV</td>
<td>345 kV</td>
<td>230 kV</td>
<td>138 kV</td>
<td>115 kV</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Circuit Breaker line closing switching surge factor</td>
<td>2.2 (i.e. closing resistors required &amp; no restrikes, or line end arresters used to clamp switching over-voltages)</td>
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<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Lightning trip out Performance (station)</td>
<td>1/100 yr Keraunic level = 40</td>
<td>1/100 yr Keraunic level = 40</td>
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</tr>
<tr>
<td>Fault performance (circuit failure, including momentary) all other causes</td>
<td>1/40 yr / breaker position</td>
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</tr>
</tbody>
</table>
4.0 Functional Criteria

When evaluating a proposed electrical interconnection, physical as well as electrical characteristics must be considered. This can be done to a certain degree by evaluating the arrangement using the following criteria:

1. The clearing of faulted Interconnection Customer-owned facility equipment, including synchronizing breakers and Interconnection Customer transmission lines, should not adversely affect any TO transmission circuits. This generally means that there could be one or more intertie breakers.

2. Two circuits that feed a common location should not be supplied from a common breaker and a half bay or a common bus such that a single stuck breaker operation would trip both circuits.

3. Multiple ties should be provided between buses for all conditions to ensure network continuity with one transmission breaker out of service.

4. The arrangement of lines and breakers owned by the Interconnection Customer and not under control of PJM shall not allow transmission network load current to flow through the Interconnection Customer’s interconnection facilities.

5. A generator radial attachment line shall include a synchronizing breaker or line isolation switch.

6. A transmission line conductor or a static wire that drops within the substation should not cause another transmission circuit to trip.

7. Electrical equipment within the substation must be adequately spaced to:
   - Facilitate equipment maintenance and replacement; and
   - Minimize the likelihood that catastrophic failure of an item of equipment will adversely impact adjacent equipment.

8. In addition to these evaluation criteria the following factors must be reviewed and weighed appropriately in performing the assessment of a substation configuration:
   - Operational complexity and flexibility;
   - Bus load flow balance;
   - Reliability for the load;
   - Reliability for transmission lines;
   - Component reliability;
   - Generator interface;
   - Line maintenance;
   - NERC, MAAC requirements/criteria;
   - Expandability/adaptability;
   - Safety;
   - Fire protection: separation, detection, extinguishing, communication
- Security;
- Spill prevention, control, and countermeasure;
- Changes in technology;
- Cost (capital and O&M); and
- Availability of spare equipment.

5.0 Substation Arrangement

Substations need to be designed to the requirements of the applicable NESC, IEEE, NERC and CIP publications.

5.1 Accessibility and Layout

Adequate space and firm vehicular driving surface must be provided on at least one side of major electrical equipment. This is to permit operations and maintenance vehicles, including bucket trucks and cranes, to the equipment and to maneuver without requiring the de-energization of any adjacent electrical equipment. In a breaker bay this access must be provided the full length of the bay and must not be encumbered by overhead electrical equipment or conductors. Appropriate stone or asphalt roadway must be provided. Breaker bay centerline to adjacent bay breaker centerline distances should be obtained from the Interconnected Transmission Owner.

Electrical equipment must be arranged with adequate clearance for maintenance activities and associated maintenance equipment. Only the equipment to be maintained, the isolating devices, should need to be operated and/or de-energized for the maintenance work to be performed.

Adequate clearance must be provided around the inside of the fence perimeter of the substation for vehicle movement. The corridor must be adequate for the weight of vehicles transporting the heaviest item of electrical equipment installed in the substation.

Unobstructed access must be provided for the substation around the clock. Typically the driveway runs from the entrance to the relay/control house with parking for several vehicles. The entrance gate must be two lanes in width with the yard’s safety grounding covering the open gate area.

Control house location needs to be as central to the station as possible. This minimizes unnecessary lengths in protection, control, and auxiliary power conductor. Vehicular approach & access to the Control House must be outside the energized bus area. (Also Ref. Chapter V, Section G)

5.2 Grounding and Fence

An adequate thickness of appropriate crushed stone must be provided for the entire substation site, except where paved, including over the perimeter.
fence grounding, consistent with the substation owner’s grounding design for safe step and touch potential. Grounding must be provided for the entire fenced site including the perimeter grounding outside the substation fence (Ref. IEEE Standard 80).

5.3 Lighting

Adequate lighting must be provided throughout the substation to facilitate the manual operation of electrical equipment at night and perimeter security lighting should be provided.

High mast lighting poles that could possibly fall across electrical equipment shall not be installed.

5.4 Lightning/Surge/Noise Protection

Direct lightning shielding protection shall be provided for all electrical equipment in accordance with the latest revision of IEEE Std. 998 based on the application of Electrogeometric Model (EGM) by the Rolling Sphere or empirical methods in the form of coordinated application of surge arrestors, lightning masts, and static wires.

Control cable shielding must be provided and grounded as appropriate for substations with 100 kV and above voltages.

5.5 Raceways

Typical outdoor main raceway systems consist of pre-cast trench raceway installed either at or below grade with durable fire-resistant covers. Where vehicles must cross raceways, such as a driveway near the relay/control house, suitable covers and construction must be provided for the heaviest vehicle and equipment anticipated to cross the raceway.

Physical separation must be maintained between wiring associated with each battery in multiple battery systems. For new construction, above grade conduit and cable trays shall only be utilized within control house. Indoor conduit and cable trays should be routed to minimize exposure of wiring to fire or explosion associated with electrical equipment. Raceways must be routed perpendicular to the main busses and must not be routed parallel and underneath high-voltage transmission lines.

5.6 Security

Access security at all gates and all doors shall be compatible with the NERC Critical Infrastructure Protection requirements. If an electronic security system is provided there must be provisions for manual entry in the event of loss of power supply. An intrusion alarm system shall be provided as appropriate and compatible with the Transmission Owner’s security system.
5.7 Control House

Control house shall be centrally located to minimize wiring length to electrical equipment. Vehicular approach & access to the Control House must be outside the energized bus area.

The control house should not be located underneath overhead lines.

- The relay/control house must be constructed for long life and minimum maintenance. The local transmission owner must be contacted for specific design requirements, including the need for lavatory facilities, HVAC, and approved construction materials.

- There must be an established demarcation in the relay/control house for leased telecommunication services and phones for the dedicated use of the Transmission Owner. These facilities must be independent of the Interconnection Customer’s facilities. Electrical isolation equipment maybe required for protection of telecommunication devices.

5.8 Auxiliary Facilities

Layout of the substation must take into account auxiliary facilities such as an emergency generator, maintenance facilities, lay down, pad and chain rail for bottle storage, etc.